

Date: Wednesday, 11/03/2009 2:15:57 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : BUSHING
 Job Number : 46467
 Estimate Number : 13679
 P.O. Number :
 This Issue : 11/03/2009 S.O. No. :
 Prsht Rev. : NC Part Number : D38641
 Drawing Number : D3864 REV A
 Project Number : N/A
 First Issue : / / Type : MACHINED PARTS Drawing Revision : A
 Material :
 Previous Run :
 Due Date : 12/03/2009 Qty: 20 Um: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev:A New Issue JLM 08-12-06 Verified By:EC

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M303R1000 303 Round Bar 1.00



Comment: Qty.: 0.1061 f(s)/Unit Total: 2.1210 f(s)
 303 Round Bar 1.0"
 Batch: 1110379

SA 09/03/11 / 09/03/12 (20 pcs)

2.0 HARDINGE HARDINGE CNC LATHE SMALL



Comment: 1-TURN AS PER FOLIO FA794 & DWG D3864 ,
 FOLIO REV: 1/A
 DWG REV: A

2-DEBURR AS REQUIRED

SA 09/03/11 / 09/03/12 (20 pcs)

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

SA 09/03/11 / 09/03/12 (20 pcs)

4.0 QC8 SECOND CHECK



Comment: SECOND CHECK

SA 09/03/12 (20)

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: ST 122

SA 09/03/12 (20)

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: BUSHING

Job Number: 46467

Part Number: D38641

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



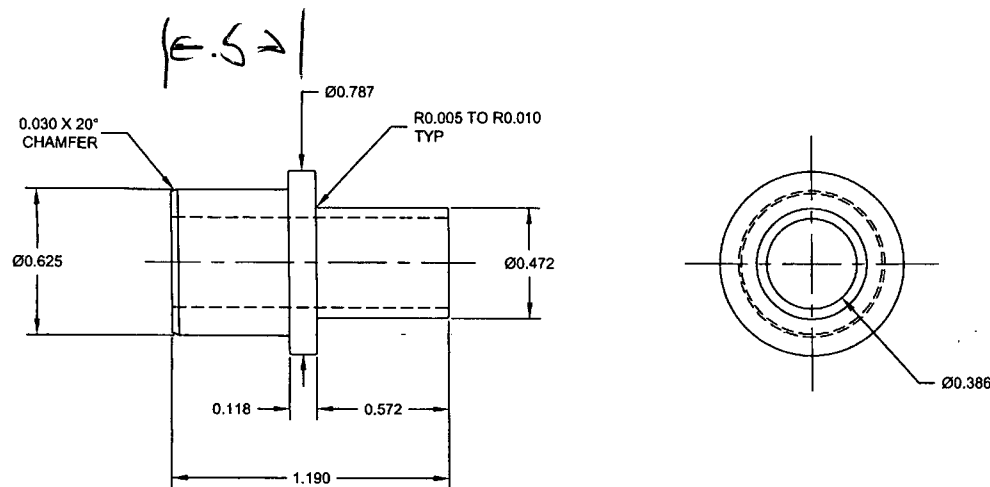
Comment: FINAL INSPECTION/W/O RELEASE

09/03/12 JA

Job Completion



mf
09-03/12



D3864-1 BUSHING

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR
(DART SPEC M303RX.XXX)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.010 TO 0.020 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.05 LBS

RELEASED
08.12.04

A NEW ISSUE		PH	08.12.04
REV.	DESCRIPTION	BY	DATE
DESIGN	PH		
DRAWN	PH		
CHECKED			
MFG. APPR.			
APPROVED			
DE APPR.			
DATE	08.12.04		

DART AEROSPACE USA, INC PORT HADLOCK, WA	
DRAWING NO. D3864	REV. A
TITLE BUSHING	SCALE NTS

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